

# Work Order ID 63632

November 5, 2010 12:49:27 PM



Page 1

Item ID: DSI 9419-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Energy Attenuating Conversion

Start Date: 11/05/10 Start Qty: 2.00



Cust Item ID:

Required Date: 11/08/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9419

Rev A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPDSI 9419-011

CHG 001

*8/10/10/10/15*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PULL FROM STOCK:

2 X DSI 9419-011 B

REMOVE:

4 X MS24694-S153 B

AND RETURN TO STK

ADD TO KITS:

4 X MS24694-S148 B

*44100 8/10/15*  
*108936 8/10/11*

*108946 8/1*

*10/11/15 (2) 8*

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November 5, 2010 12:49:27 PM

Page 2

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Stop

Sequence ID/  
Work Center ID

Operation  
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Set Up/  
Run Hours

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Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

130

Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP  
USING NEW B/N, NEW LABELS ARE REQ'D  
Location: 20 PPP Rev: A

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

CHG001

10/11/09 (2x)

10/21/09 MF  
10-11-8

# Picklist Print

November 5, 2010 12:49:26 PM

Page 1

Work Order ID: 63632

Parent Item: DSI 9419-011

Parent Item Name: Energy Attenuating Conversion

Start Date: 11/05/10

Required Date: 11/08/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08-06-03 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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DSI 9419-011 Manufactured No



Energy Attenuating Conversion

MS24694-S148 Purchased No



Screw

## Location

## Loc Qty

## Loc Code

ST289A

64

108946

14

108960

50

MS24694-S153 Purchased No



Screw

## Location

## Loc Qty

## Loc Code

ST290

78

108936

78

2

4

4

-4

10/11/10 sl B 44100

10/11/10 sl

10/11/10 sl (2)